



**MAINTRONICS**

**TECHNICAL SPECIFICATION**  
**All Dielectric Self-supporting Optical Fiber**  
**Cable ADSS – 12F span 100**



## 1) SCOPE

This specification covers the general requirements and performance of ADSS which Maintronics offered including optical characteristics, electrical characteristics, mechanical characteristics, geometrical characteristics.

## 2) REFERENCES

The ADSS which Maintronics offered shall be designed, manufactured and tested according to international standards as follows:

ISO 9001	Quality Management Systems
ISO 14001	Environmental Management Systems
IEEE Std P.1222	IEEE Standard construction of composite fiber for use on electric utility power lines
IEC 60793-1	Optical fiber Part 1: Generic specifications
IEC 60793-2	Optical fiber Part 2: Product specifications
IEC 60794-1-2	Optical fiber cables – Part 4: Sectional specification – Aerial optical cables along electrical power lines
EIA/TIA 598	Color code of fiber optic cables
ITU-T G.652	Characteristics of a single-mode optical fiber cable



## 2. OPTICAL FIBER

### G. 652D Type

The optical fiber shall be made of high pure silica and germanium doped silica. UV curable acrylate material is applied over fiber cladding as optical fiber primary protective coating.

The detail data of optical fiber performance are shown in the following table:

Category	Description	Specifications
Optical Characteristics	Attenuation Coefficient: at 1310 nm Max : at 1550 nm Max :	$\leq 0.35\text{dB/km}$ $\leq 0.21\text{dB/km}$
	Chromatic Dispersion: between 1285 - 1330 nm: at 1550nm	$\leq 3.5 \text{ ps/nm}\cdot\text{km}$ $\leq 18 \text{ ps/nm}\cdot\text{km}$
	Chromatic dispersion coefficient	$\lambda_{oMin}:1300\text{nm}$ $\lambda_{oMax}:1324\text{nm}$ $S_{oMax}:0.092\text{ps}/(\text{nm}^2\cdot\text{km})$
	Point Discontinuity: at 1310&1550 nm	$\leq 0.1 \text{ dB}$
	Polarization Mode Dispersion (PMD) PMD Q value	$\leq 0.2 \text{ ps}/\sqrt{\text{km}}$ $\leq 0.08 \text{ ps} / \sqrt{\text{km}}$
	The optical fiber core and sheath shall be of the E9 / 125 type. The protective cover must be in direct contact with the surface of the optical fiber to protect it and avoid cracking of the optical fiber	E9 / 125 type
	Cable Cut off Wavelength ( $\lambda_{cc}$ )	$\leq 1260 \text{ nm}$
Geometrical Characteristics	Mode Field Diameter : at 1310 nm at 1550 nm	$9.2 \pm 0.4\mu\text{m}$ $10.4 \pm 0.5\mu\text{m}$
	The uniformity attenuation at any projected wavelength	$\leq 0.1 \text{ dB/km}$
	Cladding Diameter	$125 \pm 1.0\mu\text{m}$
	Mode field (Core/clad) concentricity error	$\leq 0.5 \mu\text{m}$
	Cladding Non-Circularity	$\leq 1\%$
	Coating Diameter	$245 \pm 7\mu\text{m}$
	Core / Cladding Concentricity error	$\leq 0.6\mu\text{m}$



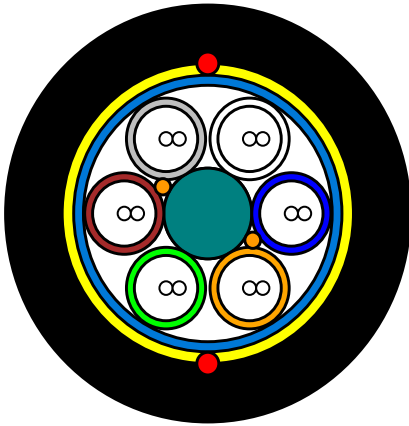
	The increase in attenuation of 100 optical fiber cores wrapped on a 50 mm diameter chuck at 1310 nm:	≤0,05 dB;
	at 1550 nm:	≤ 0,05 dB
	Coating-Cladding Concentricity error	≤ 12um
	Effective Group Index of Refraction: at 1550 nm	1.4675
	Coating non circularity The test must be carried out according to IEC/EN 60793-1-21.	≤6%
	Optical fiber shall be able to withstand a strain at minimum 8N for one second. This must correspond to a maximum optical fiber elongation of 1%	minimum 8 N for one second
<b>Environmental Characteristics</b>	Temperature Cycling Induced Attenuation: at 1550nm and 1625 nm (-60 °C to +85 °C)	0.05dB/km
	Variation of attenuation in the temperature range -40 °C to +65 °C must not exceed:	
	at 1310 nm:	0,05 dB/km;
	at 1550 nm:	0,05 dB/km.
	Macro bending Loss : at 1550nm and 1625 nm (100 turns; Φ 60 mm)	≤ 0.1dB
<b>The planned service life of the cable shall be at least 30 years</b>		
<p><b>. The filling compound</b></p> <p>The core of the cable must be completely filled with a water-resistant composition (gel). The cable core filler material must be non-nutritive, non-hygroscopic, electrically non-conductive, transparent, bio-degradable and easy to handle without special precautions. The filler material must not drop (flow) at temperatures up to 70 ° C for 24 hours. The dropping test of the compound shall be in accordance with IEC 60794-1-2-E14. The material should only be removed by means of bio-degradable solvents.</p>		
<p><b>PRESIUNE LATERALĂ (STRIVIRE)</b></p> <p>No mechanical damage to the cable should occur after the test. The maximum admissible attenuation is 0.1 dB at 1550 nm for the maximum pressure. After the test, there must be no increase in attenuation greater than 0.05dB measured at 1550nm.</p>		
<p>Functional, basic and structural requirements</p> <p>a) radial thickness of the ice layer: 5 mm;</p> <p>b) wind speed: 35 m/s;</p> <p>c) temperature: 26 °C.</p> <p style="text-align: center;"><b>Look at the table below.</b></p>		

### 3. Drawing and Datasheet of ADSS

Cable Type:

ADSS - PE 12B1 - 1.35 kN

Cross Section:



Fiber type: 12 x G.652

Design Data			
	Name	NO	Size
Center	FRP wire	1	2.00 mm
Layer	Fibers of Cable	12	1.80 mm
	Filler	0	
Inner Sheath	Water blocking tape		0.25 mm
Armour	Aramid Yarn		
Outer Sheath	PE Sheath Thickness		1.50 mm
	Water blocking yarn	2	
	Rip cord	2	

Tubes / Fibers	6 / 2
Color coding of fiber	Blue, Orange

Cable Diameter	9.20±0.3 mm
Cable Weight	63.75±10% kg/km

<b>Technical Data:</b>	according to IEEE.P1222 and DL/T 788 standards	
	Supporting Cross Section ( Aramid Yarn: 0.61 、 FRP: 3.14 )	3.75 mm <sup>2</sup>
	Rate Tensile Strength (RTS)	3.4 kN
	Modulus of Elasticity (E-Modulus)	5.4 kN/mm <sup>2</sup>
	Thermal Elongation Coefficient	16.31 10 <sup>-6</sup> /°C
	Maximum Allowable Tension(MAT) (40%RTS)	1.35 kN
	Everyday Stress ( EDS) (16% ~ 25%RTS)	0.5 ~ 0.8 kN
	Strain Margin Strength (60%RTS)	2.0 kN
	Minimum Bending Radius(Installing)	20 OD
	Minimum Bending Radius(Operating)	15 OD
<b>Temperature</b>	Installation Tensile Strength ( ≤20%RTS )	≤ 0.7 kN
	Installation	-10°C ~ +60 °C
	Transportation and Operation	-40°C ~ +80 °C

**Remarks:** All Sizes and Values are Nominal Values

ADSS - ADSS Cable  
 PE - Outer Sheath Material  
 - 12 Fibers of Cable  
 †.35kN Maximum Allowable Tension(MAT)(kN)

2022/3/3		Span-100m	ADSS	zjm-No:25	Josie
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#### 4. COLOR IDENTIFICATION OF FIBER IN ADSS

##### 4.1 Fiber color code

Each fiber will be identifiable throughout the length of the cable in accordance with the following color sequence. Fiber color in each tube starts from No. 1 Blue.

Fiber	1	2	3	4	5	6
Color	Blue	Orange	Green	Brown	Grey	White
Code	7	8	9	10	11	12
	Red	Black	Yellow	Violet	Pink	Aqua

##### 4.2 Color Codes for Loose Tube

The loose tubes will be identifiable in accordance with the following color sequence. If there are fillers, the color is Black.

Fiber	1	2	3	4	5	6
Color	Blue	Orange	Green	Brown	Grey	White
Code	7	8	9	10	11	12
	Red	Black	Yellow	Violet	Pink	Aqua





## 5. Characteristic of Optical Cable

Mechanical characteristic and test method	
Tensile strength	: Under load of 7000N
Crush	: 2000N/100mm, conform to IEC 794-1-E3
Impact	: conform to IEC 794-1-E4
Repeated bending	: conform to IEC 794-1-E6
Torsion	: conform to IEC 794-1-E7
Flexing	: conform to IEC 794-1-E8
Cable bend	: conform to IEC 794-1-E11
Vibration	: conform to IEC 794-1
Water penetration	: conform to IEC 794-1-F5B
Temperature cycling test	: conform to IEC 794-1-F1
Bending Radius	: unloaded                      10 times of outer diameter
	: loaded                            20 times of outer diameter

## 6. PACKING AND DRUM FOR ADSS

ADSS shall be wound on a non-returnable wooden drum or metal drum. Both ends of ADSS shall be securely fastened to drum and sealed with a shrinkable cap. The required marking shall be printed with a weather-proof material on the outsides of drum according to customer's requirement.

